



# Sony Xperia E1 Touch screen Glass, LCD Display, Loudspeaker, Earpiece Replacement

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# INTRODUCTION

Sony Xperia E1, Dual, D2004, D2005, D2105 - how to disassemble the phone and change the Digitizer, LCD Display, Loudspeaker, etc.

\_\_\_\_\_ **Video tutorial:** \_\_\_\_\_

[video: <https://youtu.be/3gLKbrxeD2o>]



## TOOLS:

- [T4 Torx Screwdriver](#) (1)
- [Tweezers](#) (1)
- [Spudger](#) (1)
- [iFixit Opening Tools](#) (1)



## PARTS:

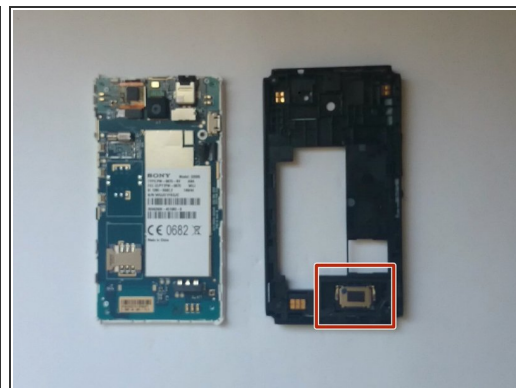
- [D2004, D2005 touch screen](#) (1)
- [D2004, D2005 LCD display](#) (1)

## Step 1 — Touch screen Glass, LCD Display, Loudspeaker, Earpiece



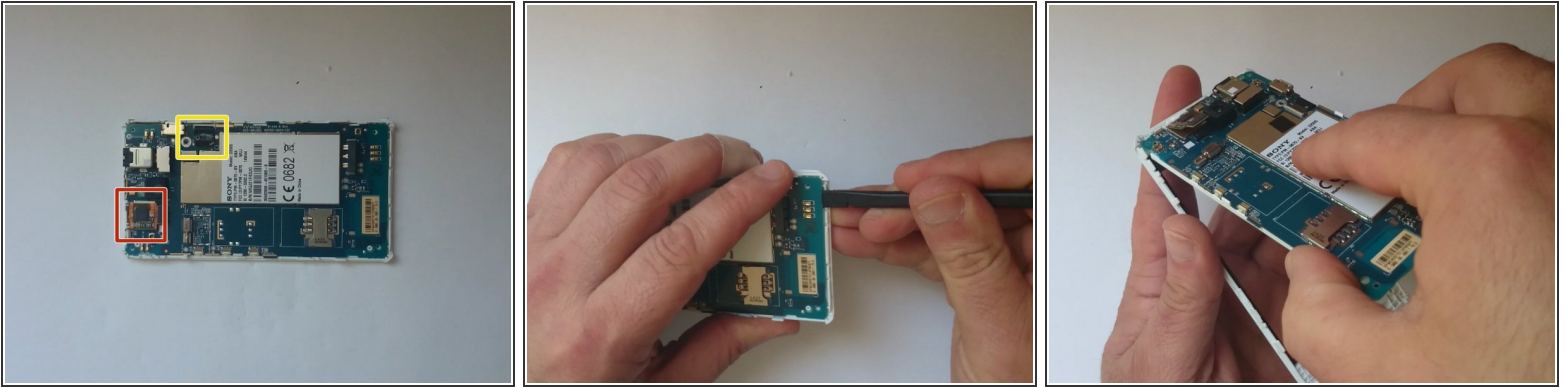
- Turn off the phone, remove the battery, SIM card and micro SD card.
- The screws are Torx T4. One of them, near the microSD card reader is different.

## Step 2



- Use a plastic tool to remove the middle frame.
- Loudspeaker

## Step 3



- Touch screen flex cable. Disconnect it.
- LCD Display flex cable. Open the connector.
- The logic board is held to the display frame by several plastic locking clips. Use a plastic tool to remove it.

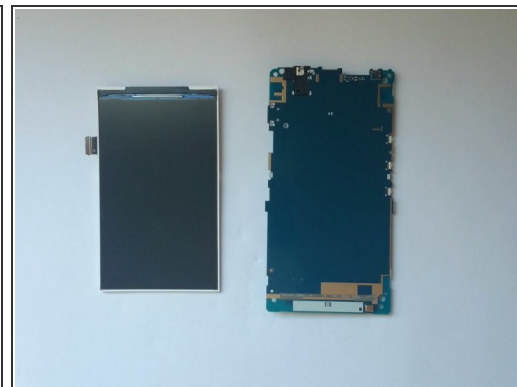
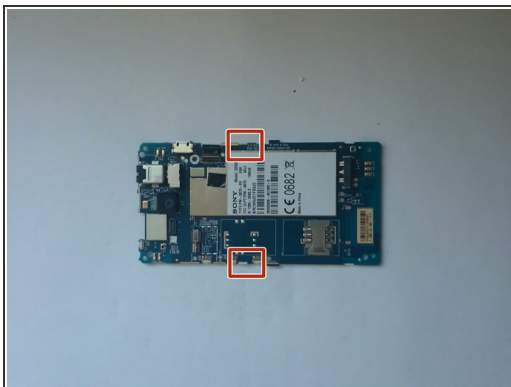
## Step 4



- Earpiece.

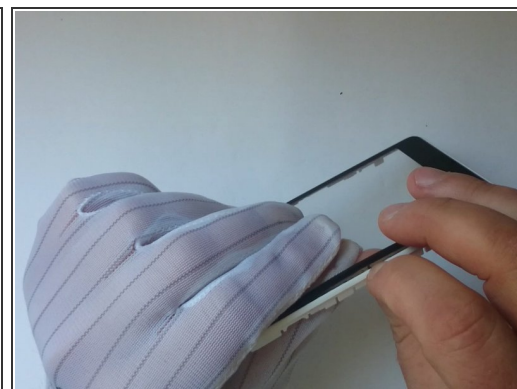
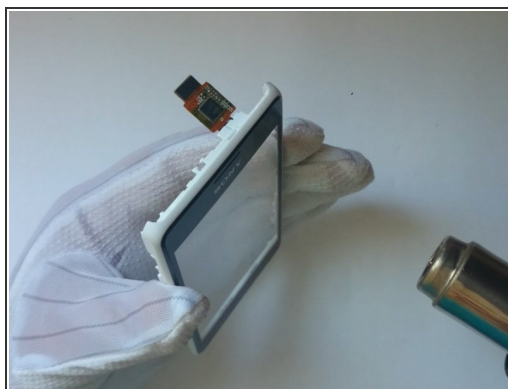


## Step 5



- Release the LCD display from the main board.

## Step 6



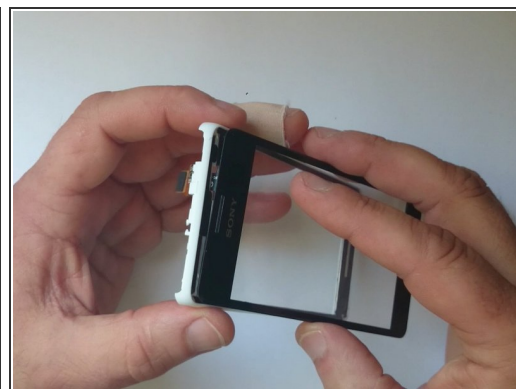
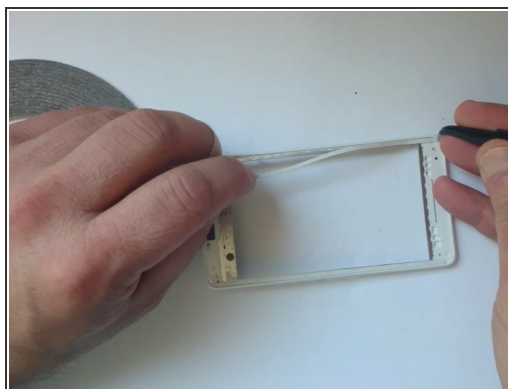
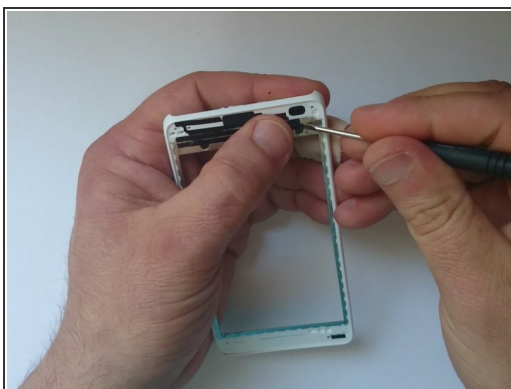
- If the glass is broken, put some scotch tape to prevent it from breaking to pieces.
- Use a hot air to soften the adhesive tape.
  - ⓘ You can use a hairdryer.
- Start with separating at the middle, where the contact area is smaller.

## Step 7



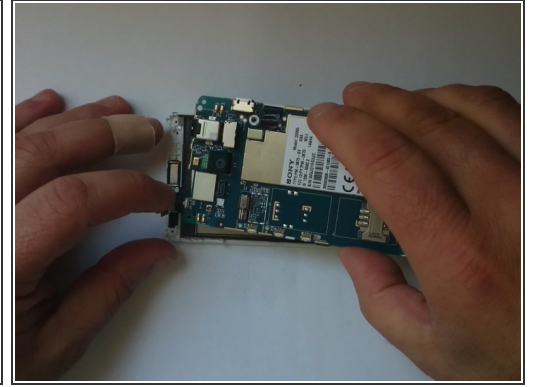
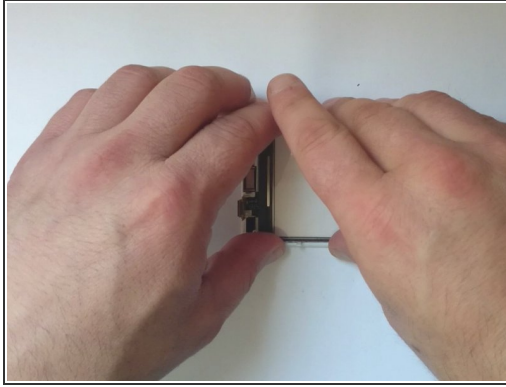
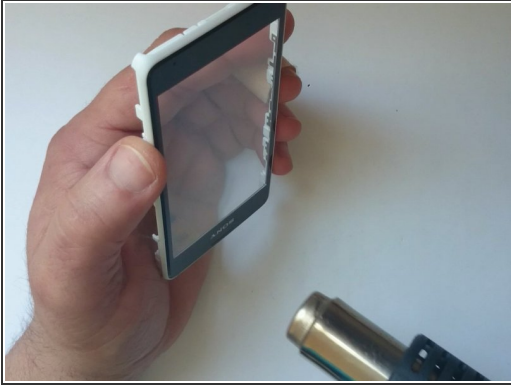
- Use a plastic tool for separating the glass from the frame.

## Step 8



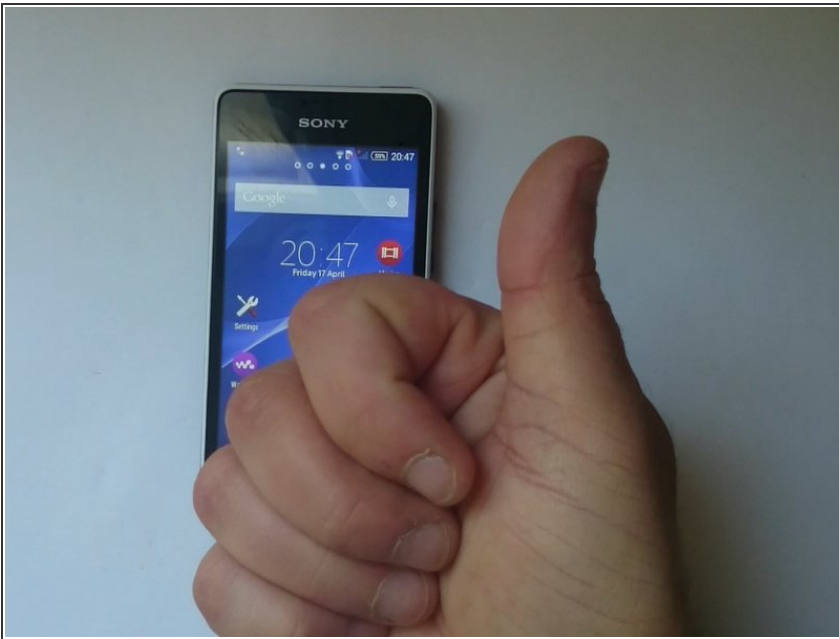
- Clean the frame.
- Put adhesive tape if the new spare part doesn't have any.
  - ⚠ Be careful, don't cover the holes for the microphone, proximity sensor, etc.
- Install the new Digitizer.

## Step 9



- Use again hot air and some pressure to stick the glass better.
- Start wit reassembling.

## Step 10



- That's all.
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- .
- .
- Did you do it successfully?

To reassemble your device, follow these instructions in reverse order.