



Sony Xperia E1 Touch screen Glass, LCD Display, Loudspeaker, Earpiece Replacement

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INTRODUCTION

Sony Xperia E1, Dual, D2004, D2005, D2105 - how to disassemble the phone and change the Digitizer, LCD Display, Loudspeaker, etc.

Video tutorial:

[video: <https://youtu.be/3gLKbrxeD2o>]

TOOLS:

- [T4 Torx Screwdriver](#) (1)
- [Tweezers](#) (1)
- [Spudger](#) (1)
- [iFixit Opening Tools](#) (1)



PARTS:

- [D2004, D2005 touch screen](#) (1)
- [D2004, D2005 LCD display](#) (1)

Step 1 — Touch screen Glass, LCD Display, Loudspeaker, Earpiece



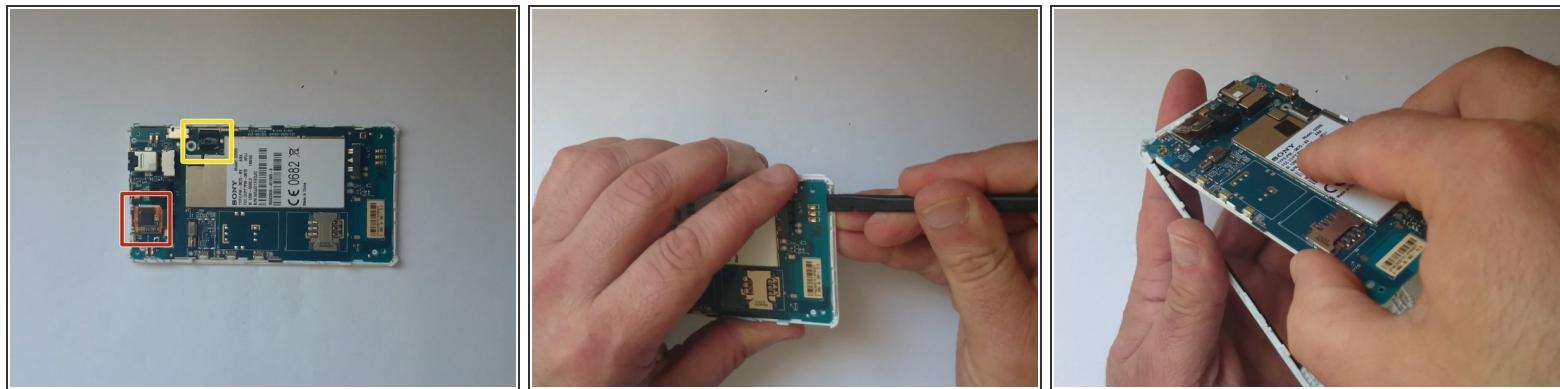
- Turn off the phone, remove the battery, SIM card and micro SD card.
- The screws are Torx T4. One of them, near the microSD card reader is different.

Step 2



- Use a plastic tool to remove the middle frame.
- Loudspeaker

Step 3



- Touch screen flex cable. Disconnect it.
- LCD Display flex cable. Open the connector.
- The logic board is held to the display frame by several plastic locking clips. Use a plastic tool to remove it.

Step 4



- Earpiece.

Step 5



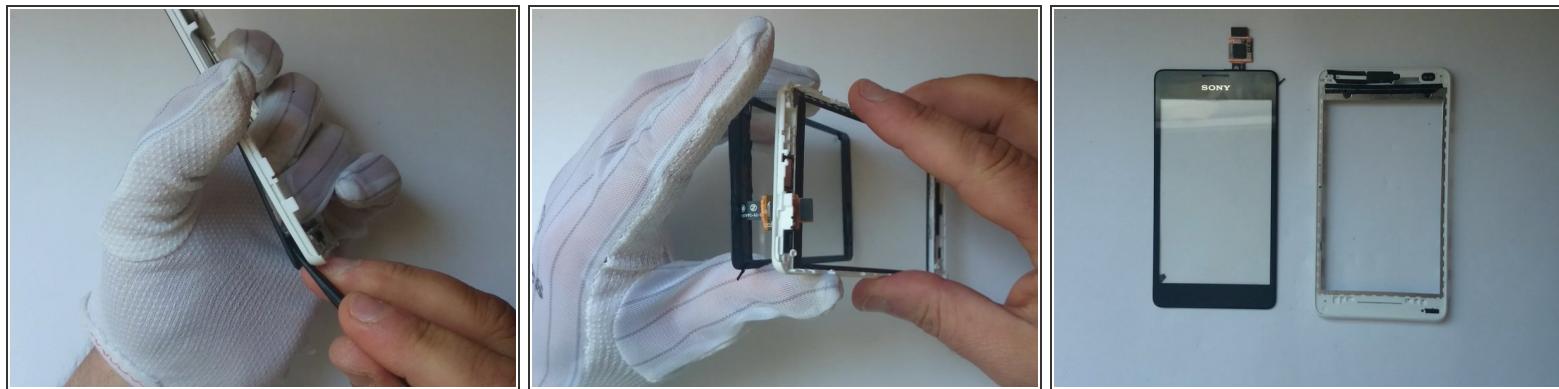
- Release the LCD display from the main board.

Step 6



- If the glass is broken, put some scotch tape to prevent it from breaking to pieces.
- Use a hot air to soften the adhesive tape.
- *(i)* You can use a hairdryer.
- Start with separating at the middle, where the contact area is smaller.

Step 7



- Use a plastic tool for separating the glass from the frame.

Step 8

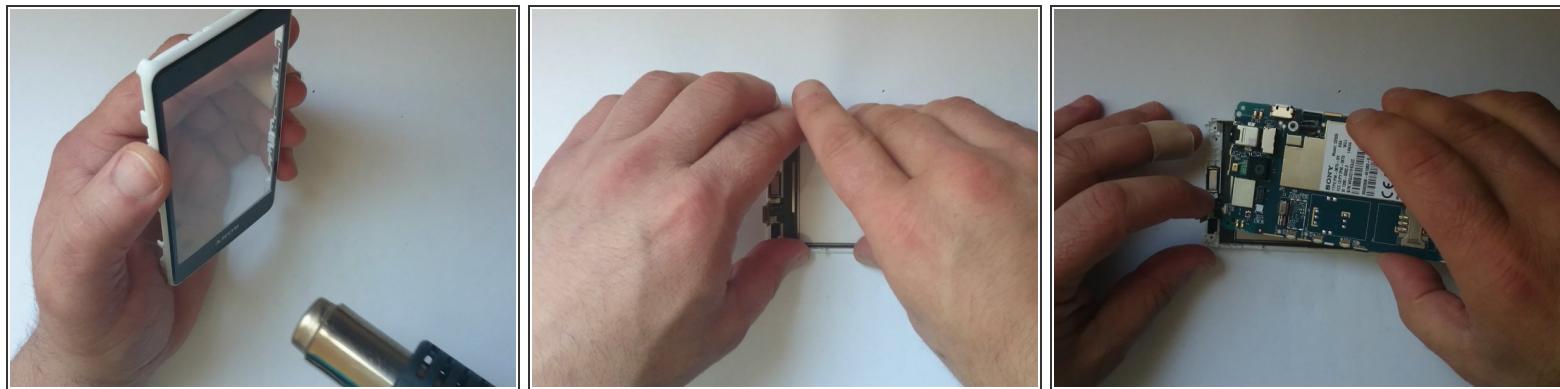


- Clean the frame.
- Put adhesive tape if the new spare part doesn't have any.

⚠ Be careful, don't cover the holes for the microphone, proximity sensor, etc.

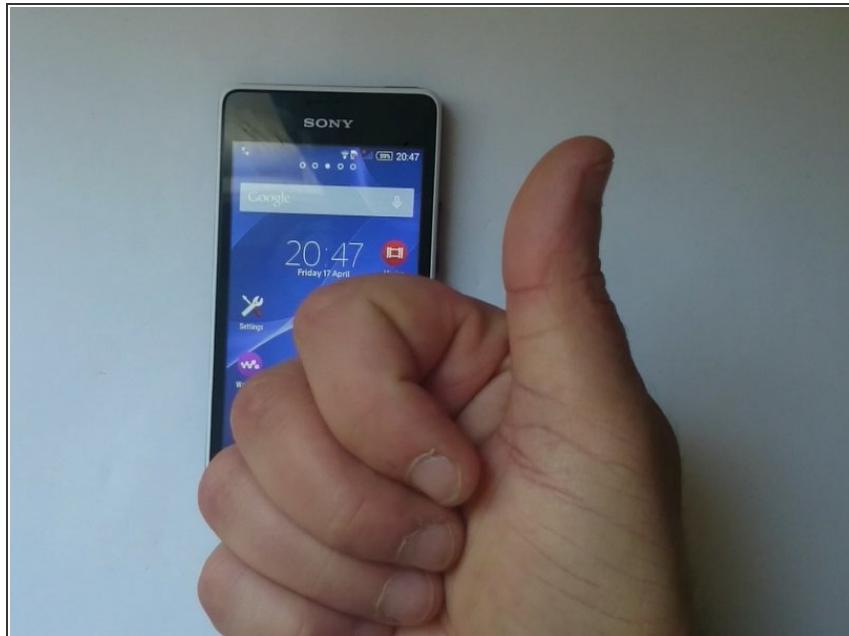
- Install the new Digitizer.

Step 9



- Use again hot air and some pressure to stick the glass better.
- Start wit reassembling.

Step 10



- That's all.
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- .
- **Did you do it successfully?**

To reassemble your device, follow these instructions in reverse order.