



# UTStarcom XV6700 External Speaker Replacement

Install a new external speaker into the UTStarcom XV6700.

Written By: Tyson Janisch



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## INTRODUCTION

This guide walks you through the steps to replace the external speaker on your phone. You can follow these same steps to check your speaker connection as well.

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### TOOLS:

- [Spudger](#) (1)
  - [Phillips #00 Screwdriver](#) (1)
  - [Tweezers](#) (1)
  - [T6 Torx Screwdriver](#) (1)
  - [iFixit Opening Tools](#) (1)
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## Step 1 — Battery



- To power off the phone, press the on/off button on top.

## Step 2



- Slide the battery cover down to remove.



## Step 3



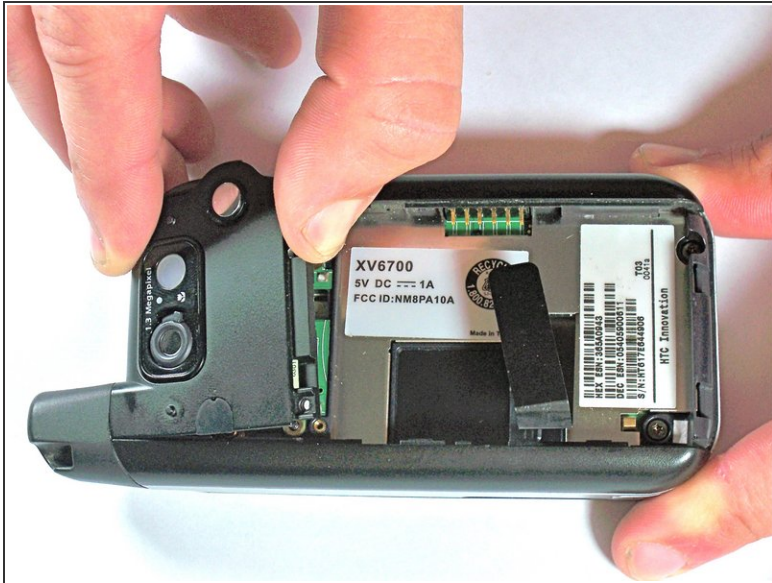
- Pull the battery removal tab and lift out the battery.
- ⓘ If the battery removal tab is missing, place a spudger on the opposite side of the highlighted connector and pry the battery up.

## Step 4 — Camera



- Remove the two 4.0-mm #000 Phillips screws at the top of the battery compartment. Tweezers may be useful to remove the screws.

## Step 5



- Use firm pressure to carefully pry off the cover with your fingers.

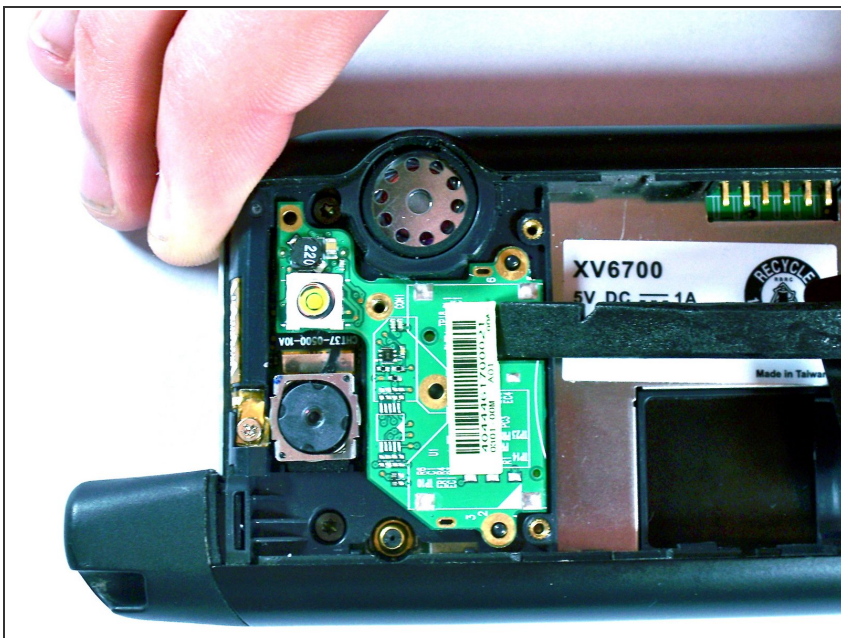


## Step 6



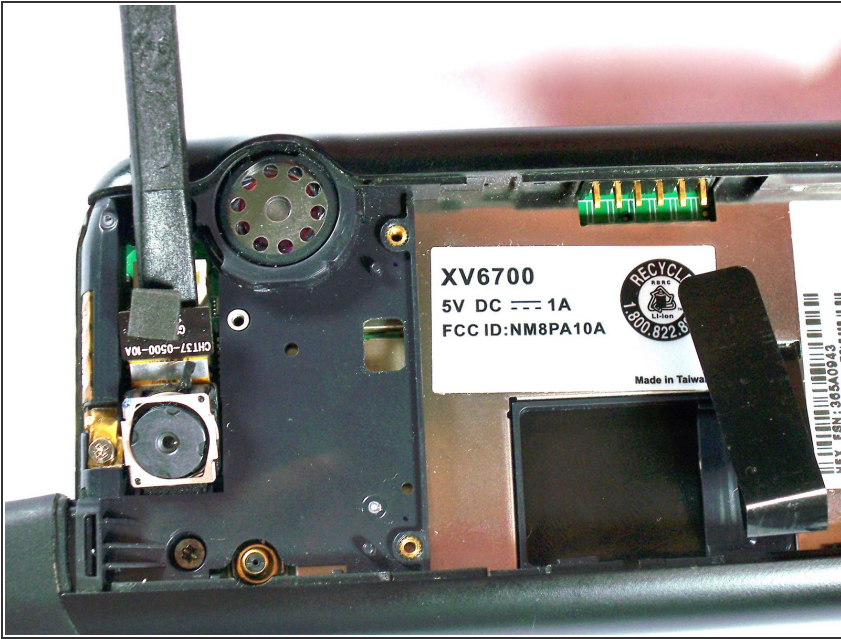
- Remove the 4.0-mm #00 Phillips screw securing the camera flash circuit board. The board is still connected by a connector on the bottom of the board.

## Step 7



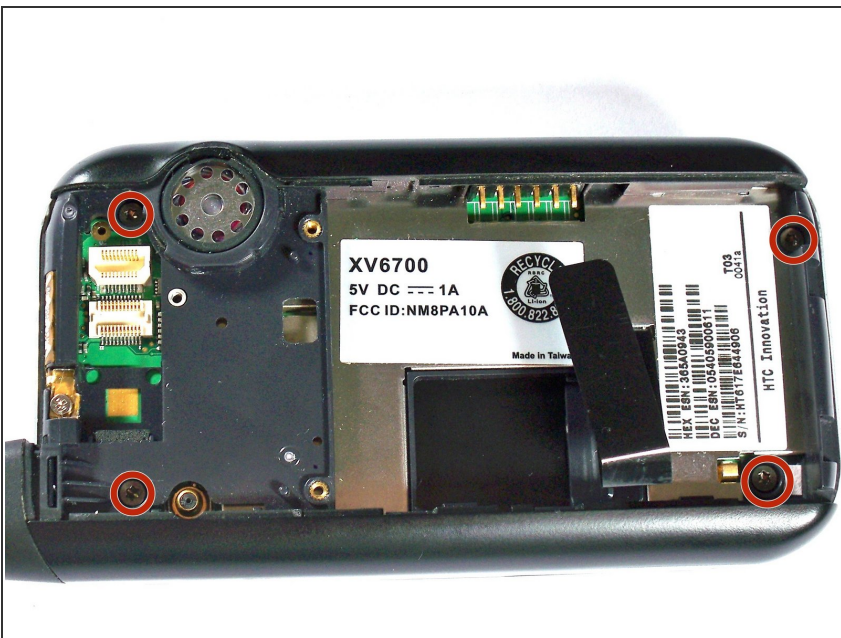
- Gently pry off the camera flash circuit board with the spudger.

## Step 8



- Gently pry off the camera with the spudger.

## Step 9 — External Speaker



- Remove the four 5.0-mm Torx T6 screws from the corners of the black cover.

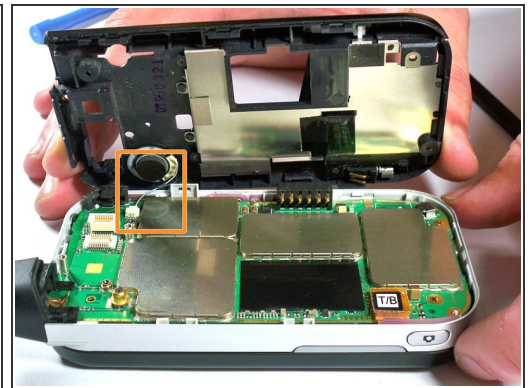


## Step 10



- Remove the 4.0-mm #00 Phillips screw that holds the wireless antenna in place. The antenna does not need to be removed.

## Step 11

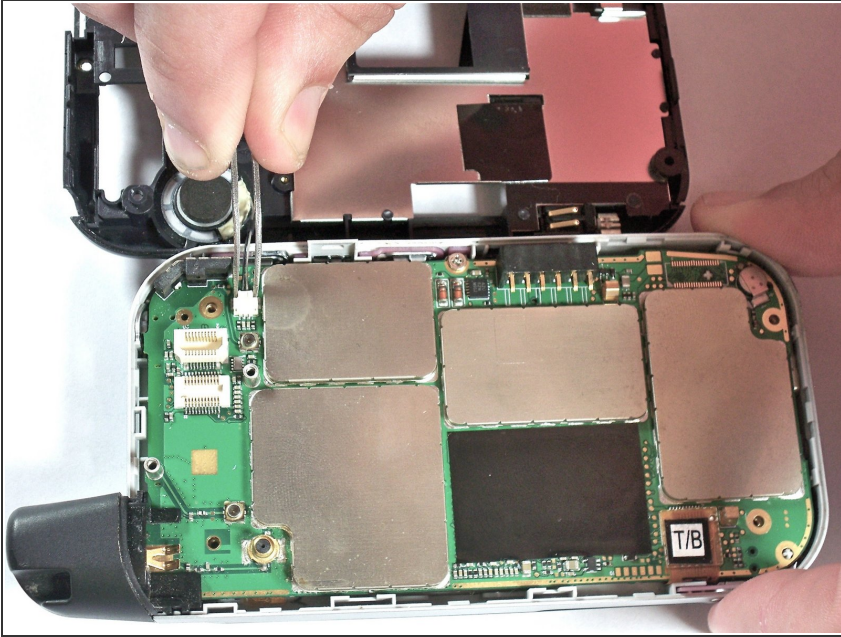


- Use the spudger and plastic opening tools to apply firm but gentle pressure equally around the outside of the case.
- Carefully pry the black portion of the case away from the silver portion.

⚠ Do not try to remove case completely. The speaker wire is still connected to the motherboard.

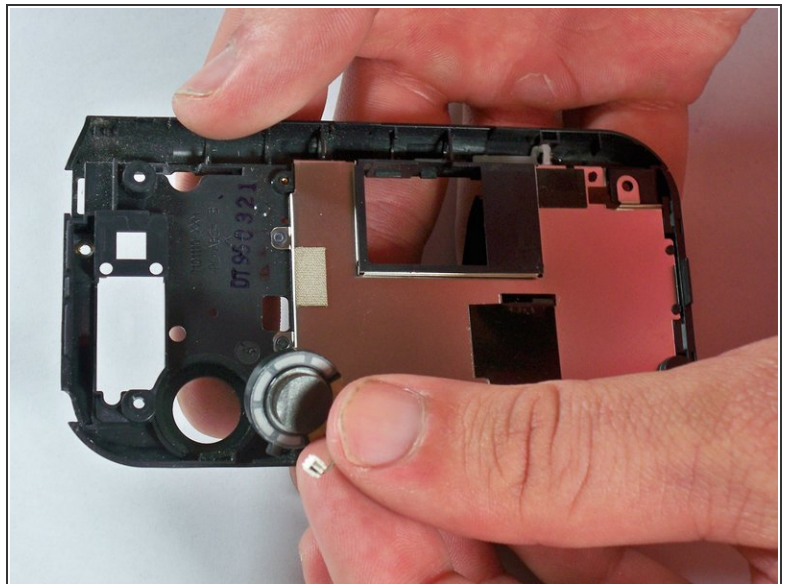


## Step 12



- Using tweezers, pull on the connector or wire in the direction of the wire with gentle pressure to unplug the wire connector from the motherboard.

## Step 13



- Press your finger on the speaker from the outside of the housing, and the speaker will come out.

To reassemble your device, follow these instructions in reverse order.