



# Wand Company Star Trek Communicator Antenna Grille Replacement

Use this guide to replace the Antenna Grille for the Wand Company Star Trek Communicator.

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## INTRODUCTION

This detailed guide will cover the particulars on how to replace the Antenna Grille in the event it becomes damaged or does not open.

### **TOOLS:**

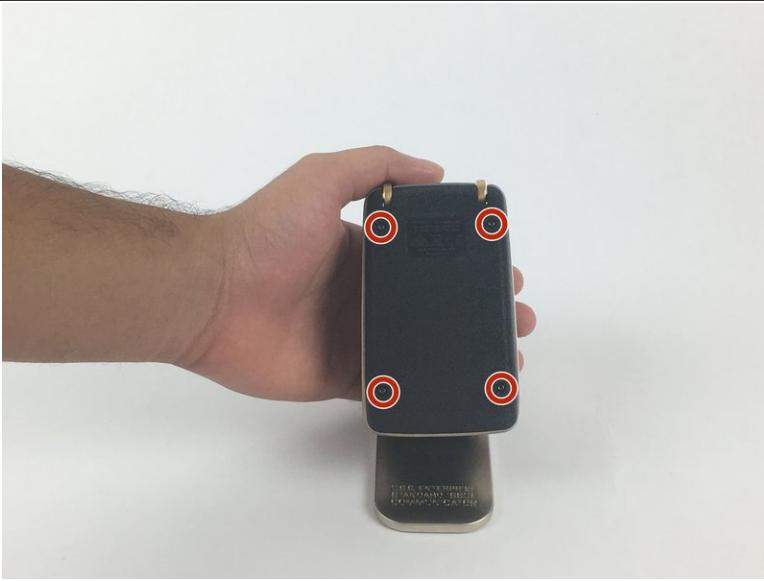
- 64 Bit Driver Kit (1)

## Step 1 — Antenna Grille



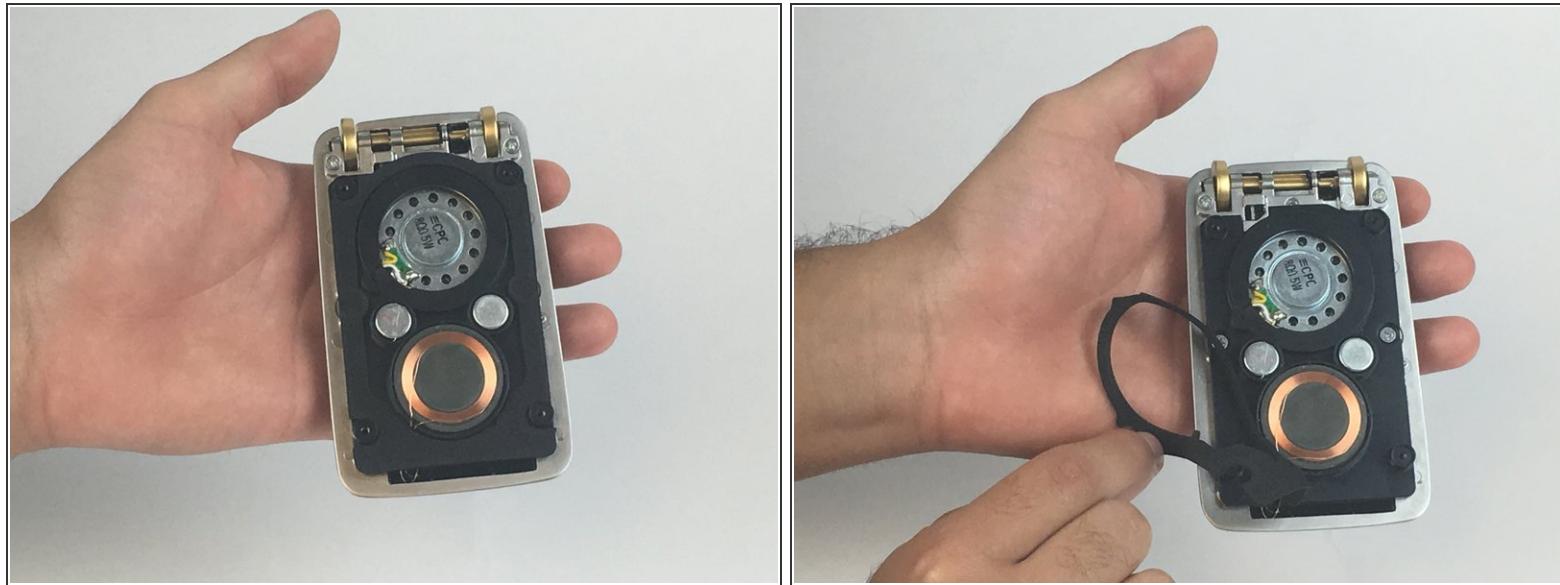
- Power off the Star trek Bluetooth Communicator before disassembling.

## Step 2



- Remove the four T6 Torx screws (1.70mm) located on the back of the device.
- Remove the black plastic cover by gently pulling it.

## Step 3



- Remove the protective foam located around the speaker and charging magnets.
- Be careful not to lose the two magnets located between the microphone and the speaker. The magnets can be easily removed if they come in contact with other magnetic materials.

## Step 4



- Remove the two Phillips PH0 (0.9mm) screws located to the side of each magnet.

## Step 5



- Remove the black cover.

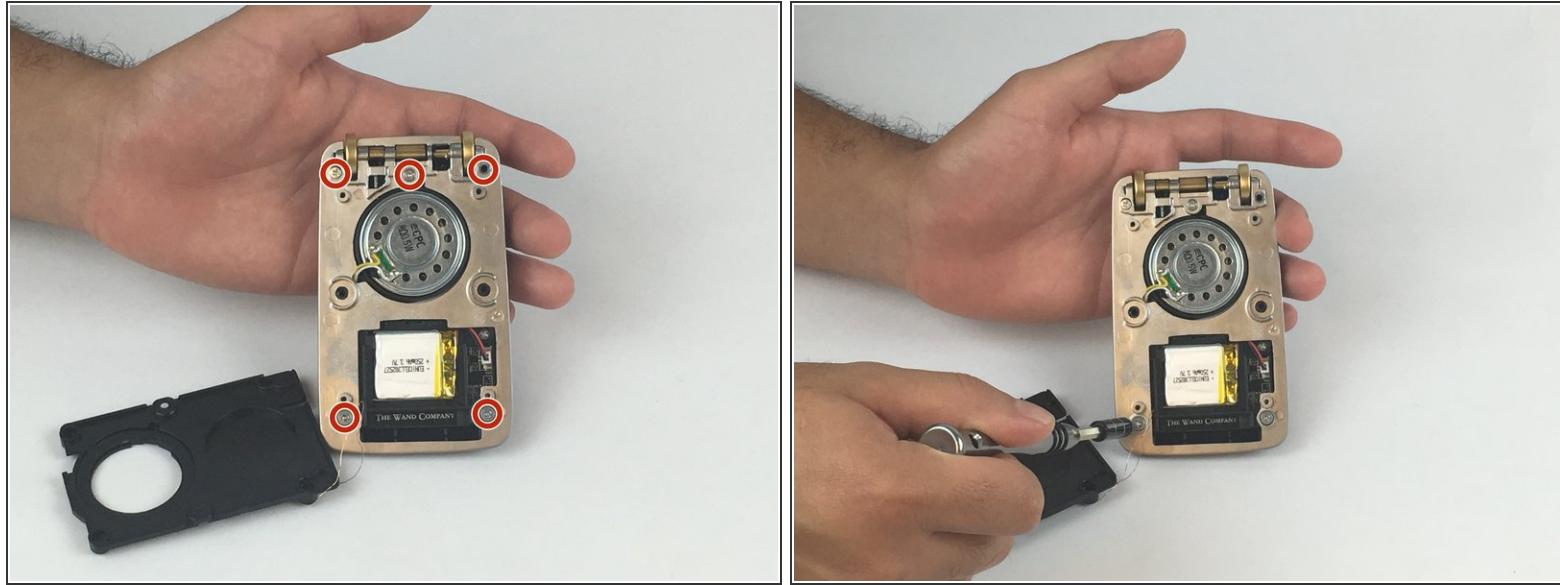
 Do not try to completely separate the black cover from the rest of the device since there are wires attached to the speaker and microphone.

## Step 6



- Remove the protective foam attached to the battery.

## Step 7



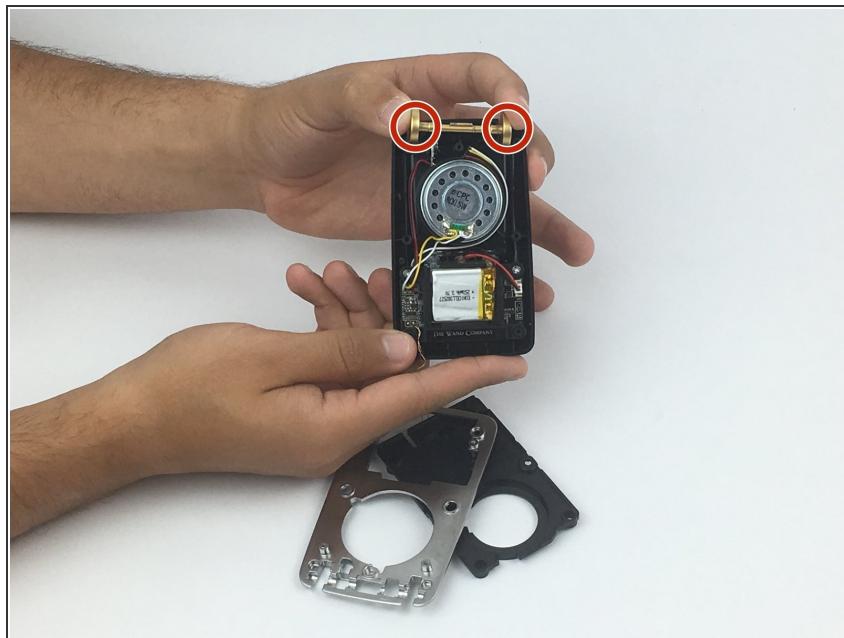
- Remove the five Phillips PH0 (0.9mm) screws located at the top and bottom of the silver plate.

## Step 8



- Remove the silver plate.
- Be careful not to lose the sensors located on the hinges of the antenna grill. If removed from their location, put them gently back into place.

## Step 9



- Remove the antenna grill.

To reassemble your device, follow these instructions in reverse order.