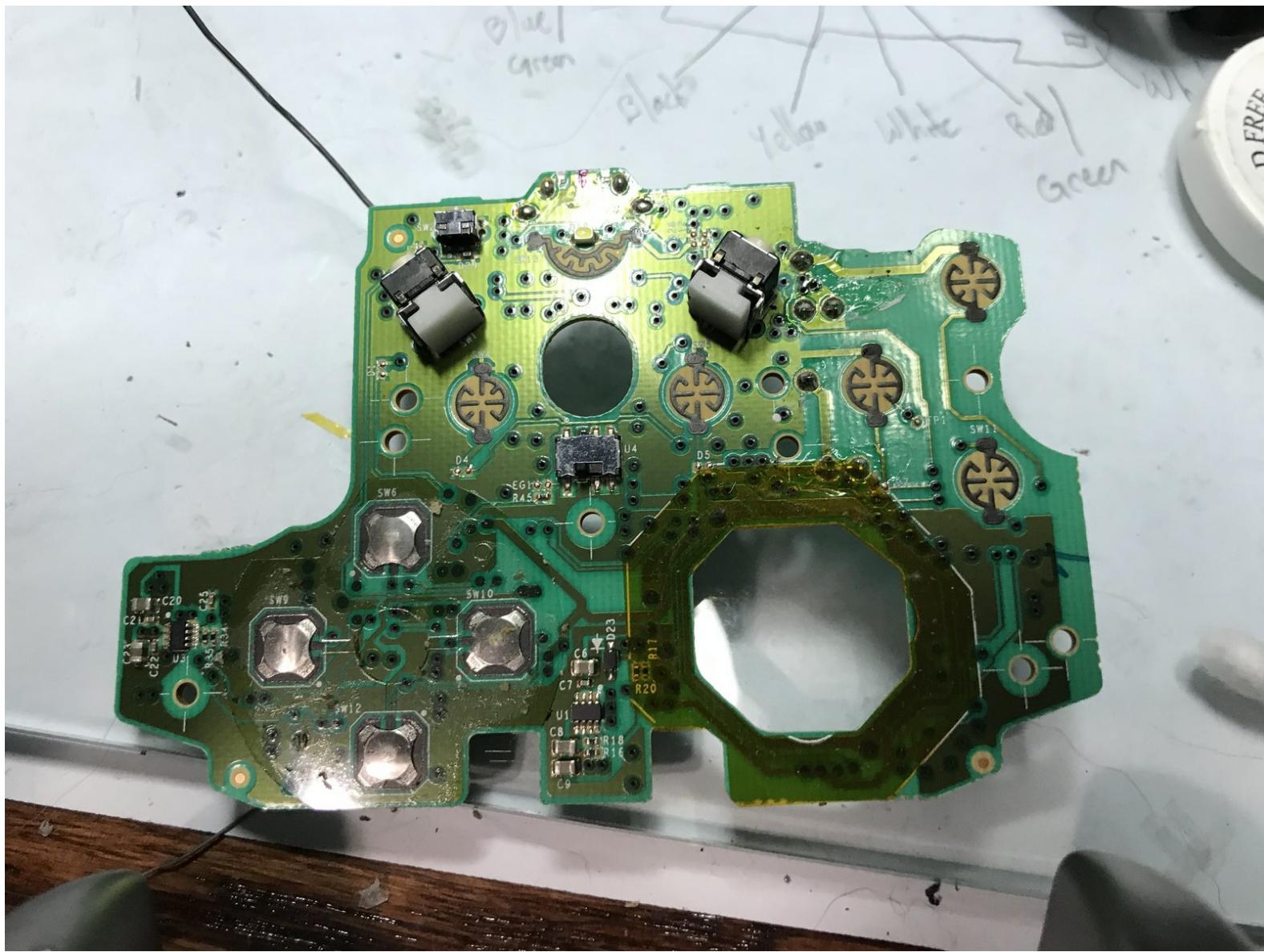




# Xbox One Elite Controller (Model 1698) Daughterboard Replacement

Shows how to remove the daughterboard.

Written By: EasyAsABC123



 **TOOLS:**

- [Soldering Iron \(1\)](#)
- [iFixit Opening Tools \(1\)](#)
- [T6 Torx Screwdriver \(1\)](#)
- [T8 Torx Screwdriver \(1\)](#)

 **PARTS:**

- [Xbox One Elite Controller \(1698\) Motherboard \(1\)](#)

## Step 1 — Show me the Screws!



- You can remove the side panels with a pry tool.

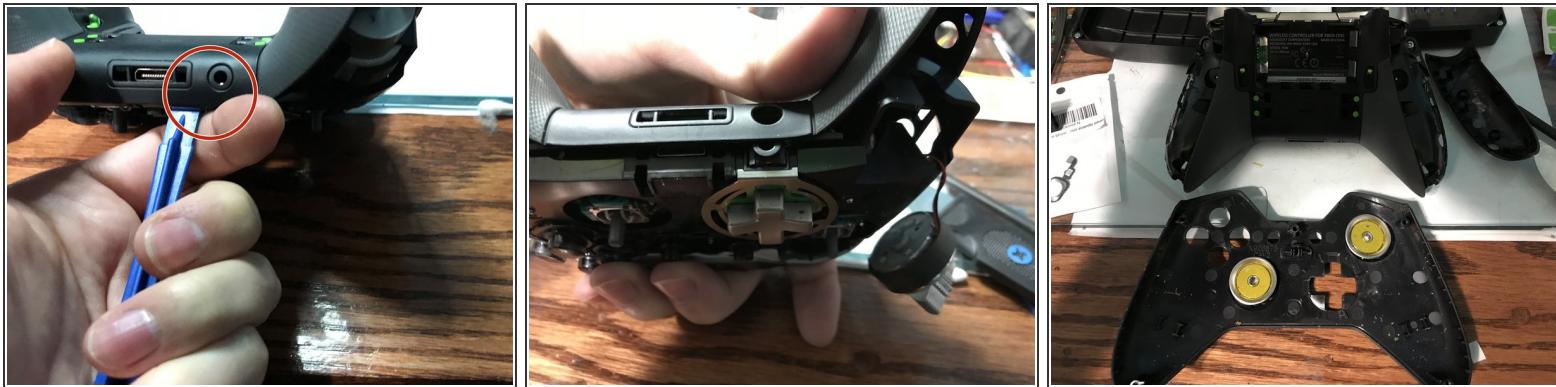
**(i) You don't need to remove the rubber. The rubber on this controller was already bad**

## Step 2 — Removing the back panel screws



- Remove the 5 Torx Security Bit (TR8) screws

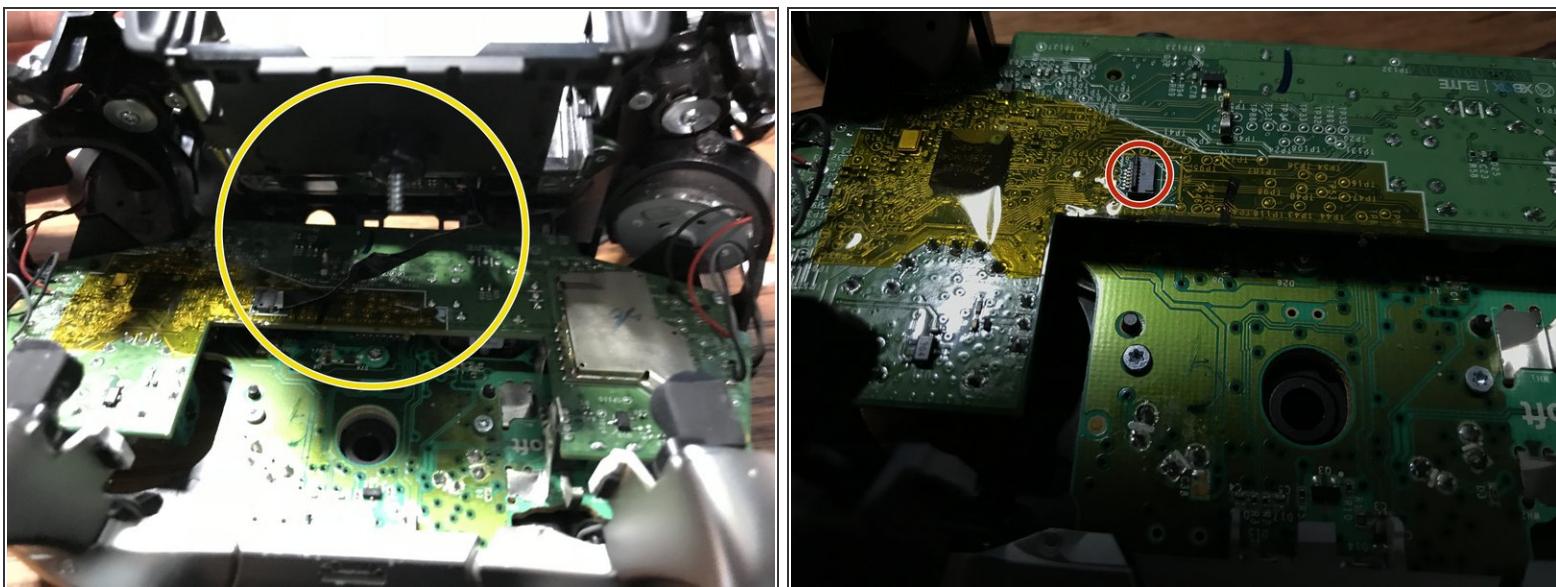
## Step 3 — Popping that back panel off



- Pry the panel next to the 3.5mm port

 Be careful to not rip the ribbon shown in the next step

## Step 4 — Warning Carefully remove the ribbon



 Be careful to not rip the ribbon cable

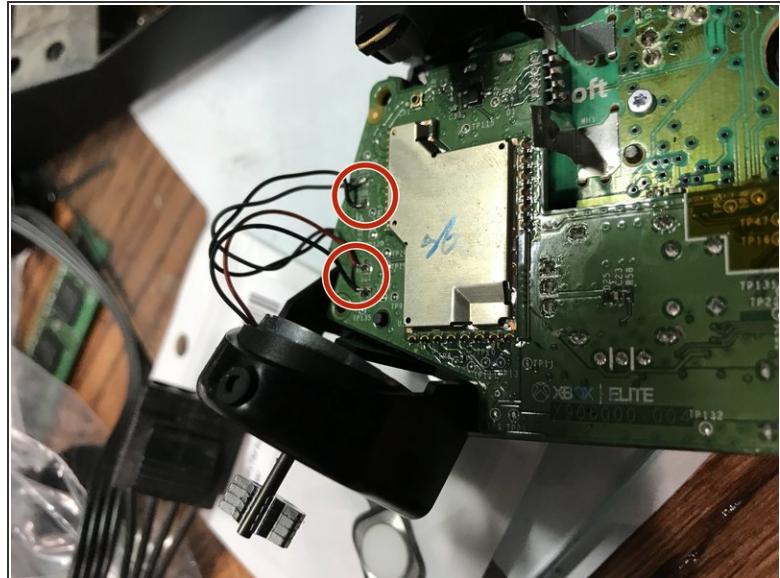
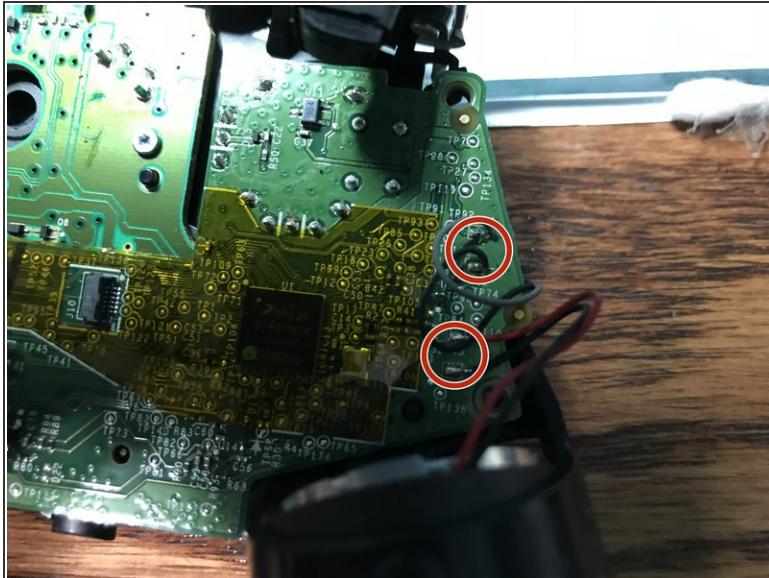
- You can pop the connector up to remove the ribbon easily
- Ribbon Cable

## Step 5 — Screws on controller motherboard



- Remove the 2 Torx (T6) screws

## Step 6 — Desolder wires from motherboard



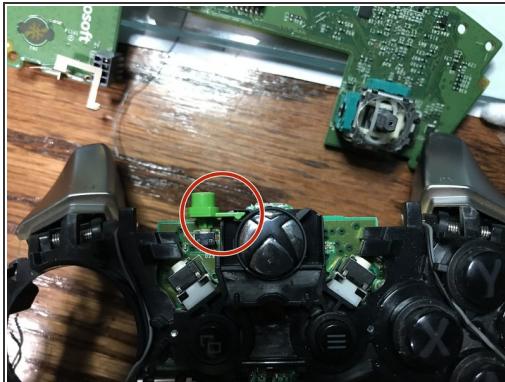
- Desolder the 4 wires on each side, these control the vibrations and the RT LT

## Step 7 — Remove the motherboard



- Pull up from the "top" side of the controller on the sister board.

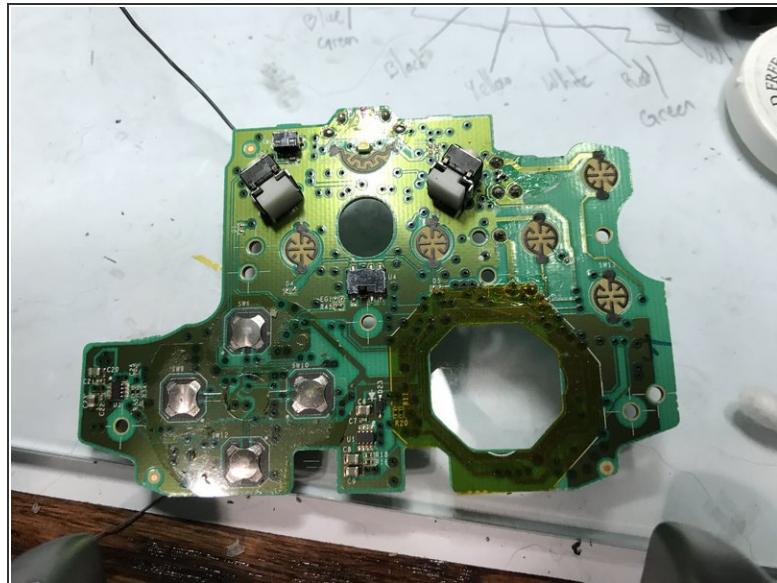
## Step 8 — Remove the Home Button Cover



### ⚠ Be Careful to not lose the sync button

- Pry the middle section up from the home button side.
- This will also remove the LB and RB which is a single part

## Step 9 — Remove the controller daughterboard



- Unscrew the 6 Torx (T6) screws

To reassemble your device, follow these instructions in reverse order.