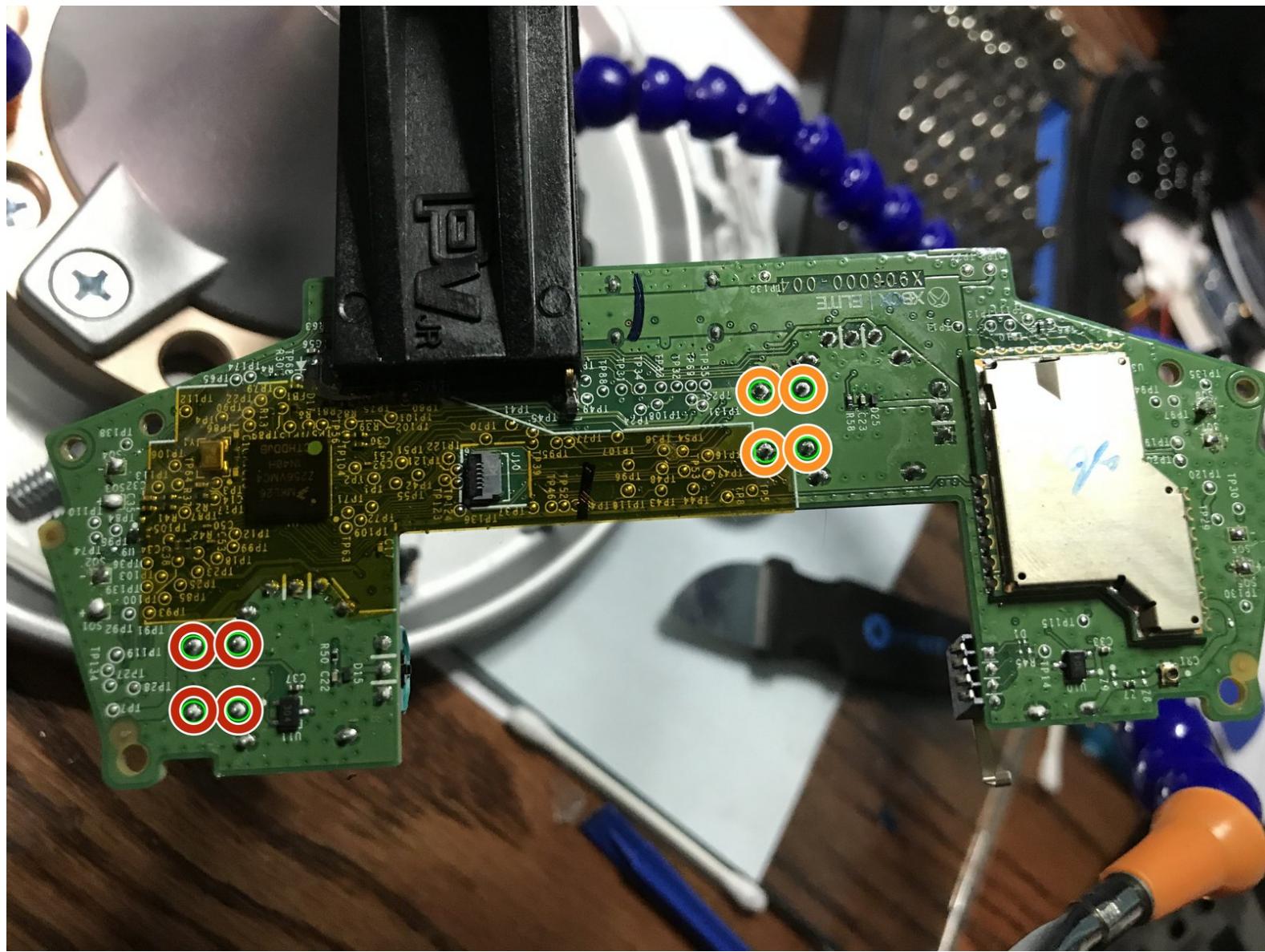




Xbox One Elite Controller (Model 1698) Joystick Potentiometer Replacement

Resolves controller drift and not being able to do max turn/run speed. Resolves joystick click not working

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 **TOOLS:**

- [Soldering Iron \(1\)](#)
- [iFixit Opening Tools \(1\)](#)
- [T6 Torx Screwdriver \(1\)](#)
- [T8 Torx Screwdriver \(1\)](#)
- [Solder \(1\)](#)
- [Desoldering Braid \(1\)](#)

Step 1 — Show me the Screws!



- You can remove the side panels with a pry tool.

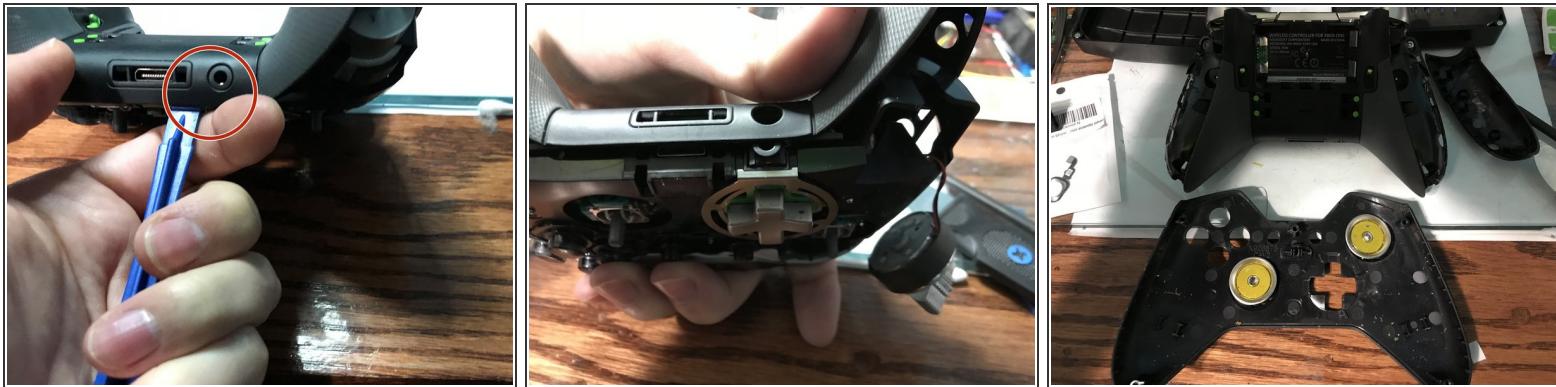
(i) You don't need to remove the rubber. The rubber on this controller was already bad

Step 2 — Removing the back panel screws



- Remove the 5 Torx Security Bit (TR8) screws

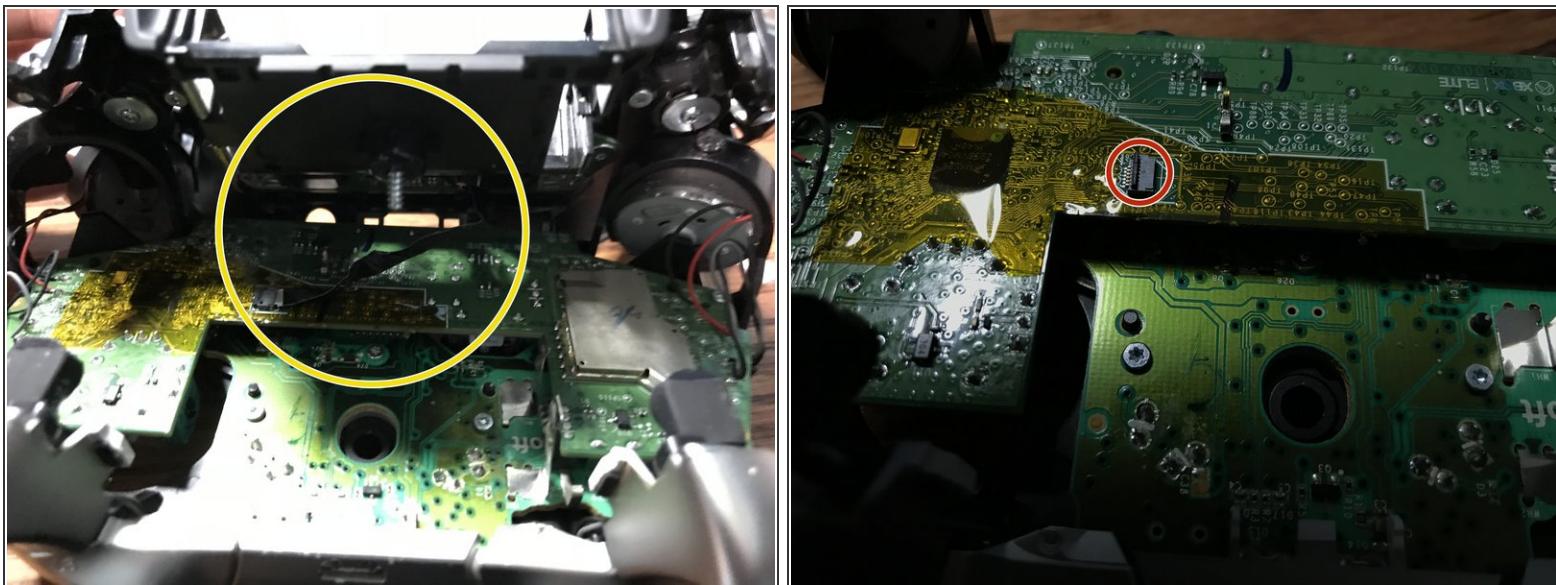
Step 3 — Popping that back panel off



- Pry the panel next to the 3.5mm port

 Be careful to not rip the ribbon shown in the next step

Step 4 — Warning Carefully remove the ribbon



 Be careful to not rip the ribbon cable

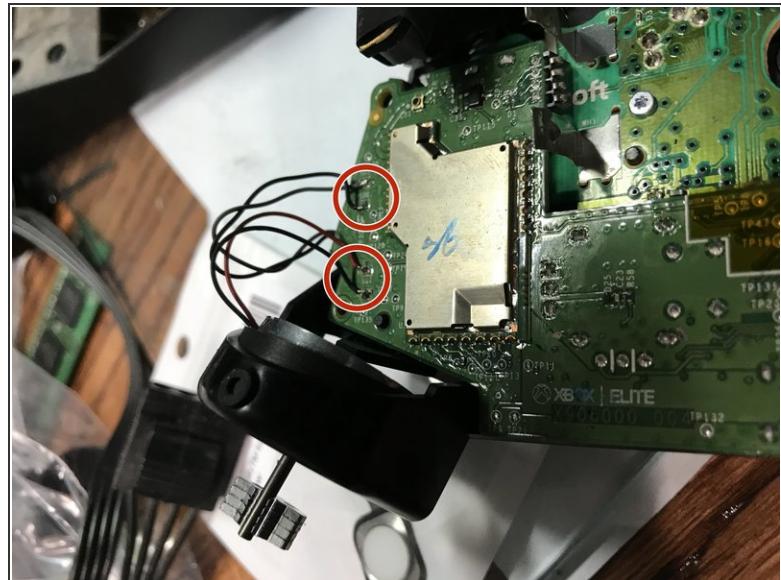
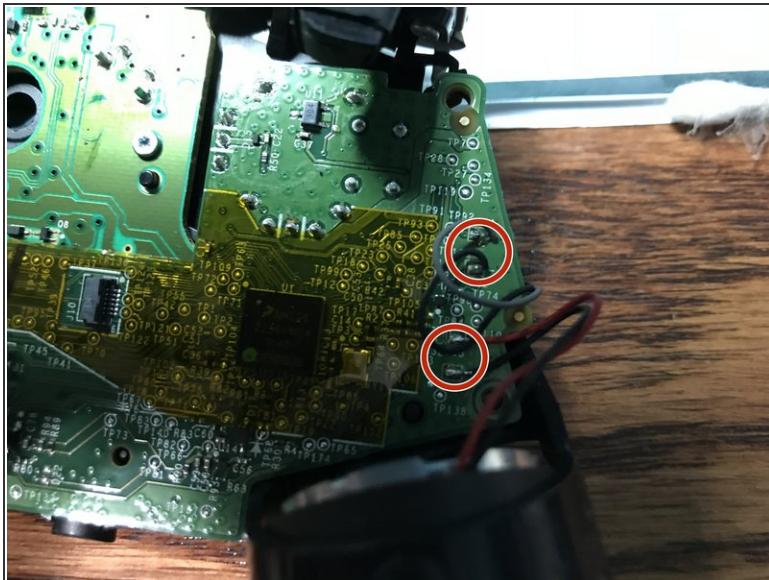
- You can pop the connector up to remove the ribbon easily
- Ribbon Cable

Step 5 — Screws on controller motherboard



- Remove the 2 Torx (T6) screws

Step 6 — Desolder wires from motherboard



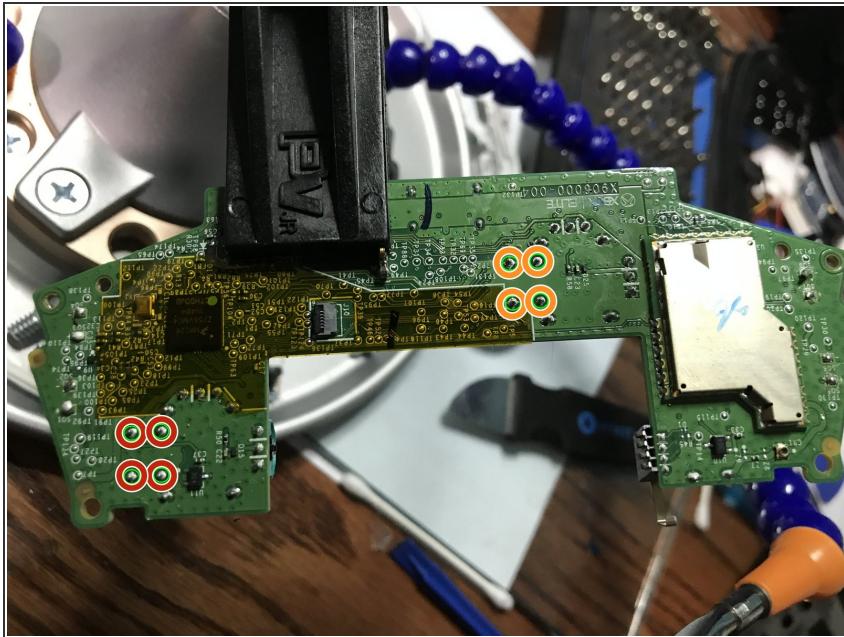
- Desolder the 4 wires on each side, these control the vibrations and the RT LT

Step 7 — Remove the motherboard



- Pull up from the "top" side of the controller on the sister board.

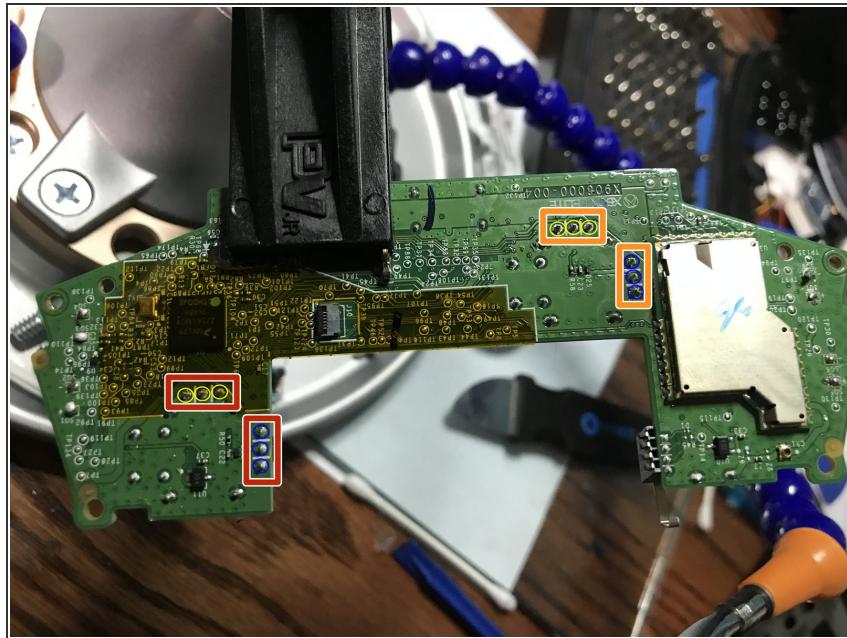
Step 8 — Desolder Button Pins



i These can be difficult to desolder. It is best to use a 650F degree soldering iron, if you have this available. If you are having trouble desoldering it with the old solder, adding fresh solder makes removal of the old solder easier.

- Desolder the 4 pins holding the pins in on the left analog stick.
- Desolder the 4 pins holding the button in on the right analog stick.

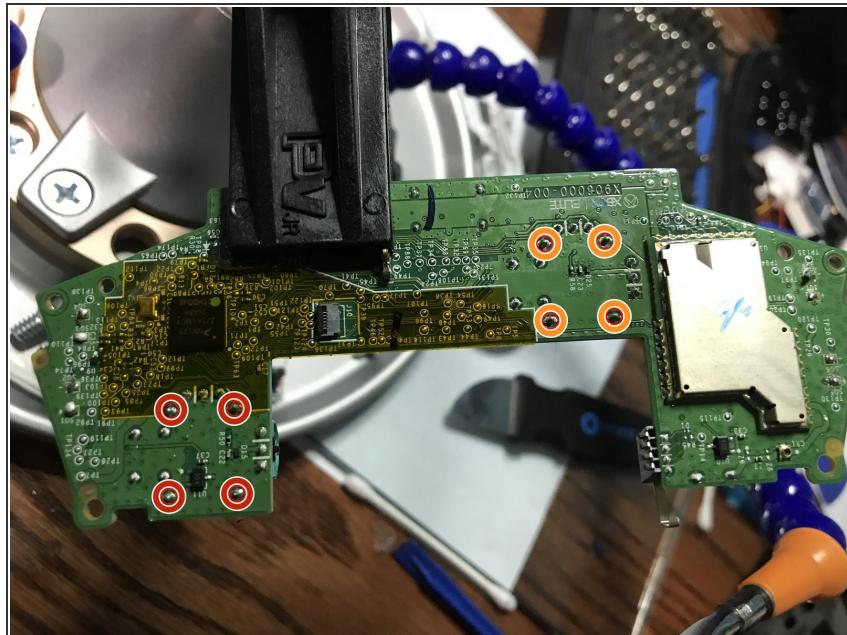
Step 9 — Desolder potentiometers



i A 650F degree soldering iron is required. If you are having trouble desoldering these components, add new solder to make removal easier.

- First, desolder the left analog stick.
- Next, desolder the 6 pins for the right analog stick.

Step 10 — Desolder Ground Pins



i A 650 watt soldering iron is required. If you are having trouble desoldering the old analog sticks, add fresh

solder to make removal of the old analog sticks easier.

- Desolder the left analog stick from the controller.
- Desolder the right analog stick from the controller.

Step 11 — Troubleshooting



- If you are having trouble desoldering here are the two things you can do to solve.
- You can use a screw driver to open the resistors and then remove them from the board allowing access to the ground pins
- Now using snips you can cut the pins and then use a soldering iron to both sides and remove the cut pin gently with pliers

To reassemble your device, follow these instructions in reverse order.