



Xbox One Upper Metal Case Replacement

prereq to remove upper metal case

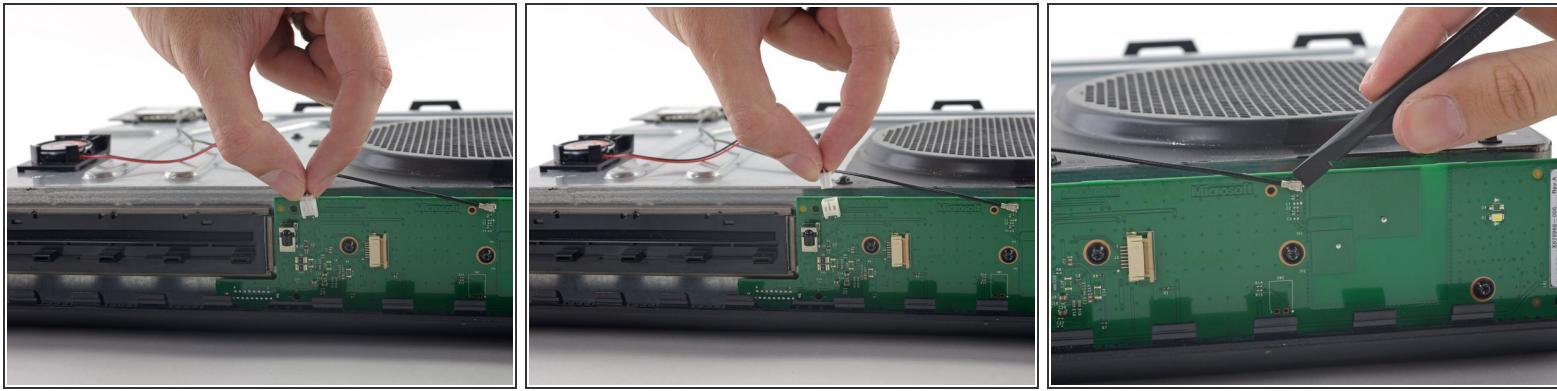
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 **TOOLS:**

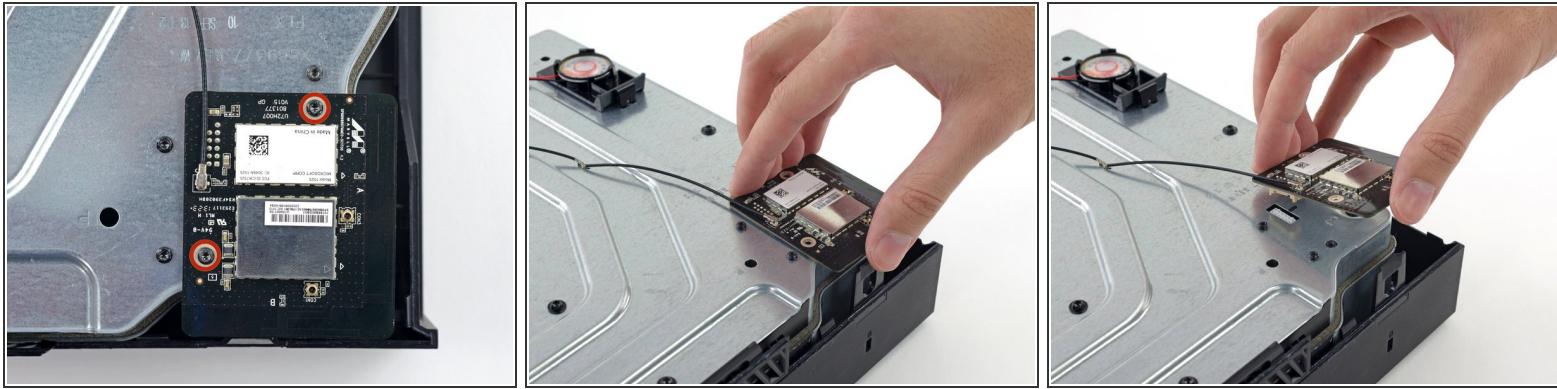
- [Spudger \(1\)](#)
- [T9 Torx Screwdriver \(1\)](#)
- [T10 Torx Screwdriver \(1\)](#)

Step 1 — Upper Metal Case



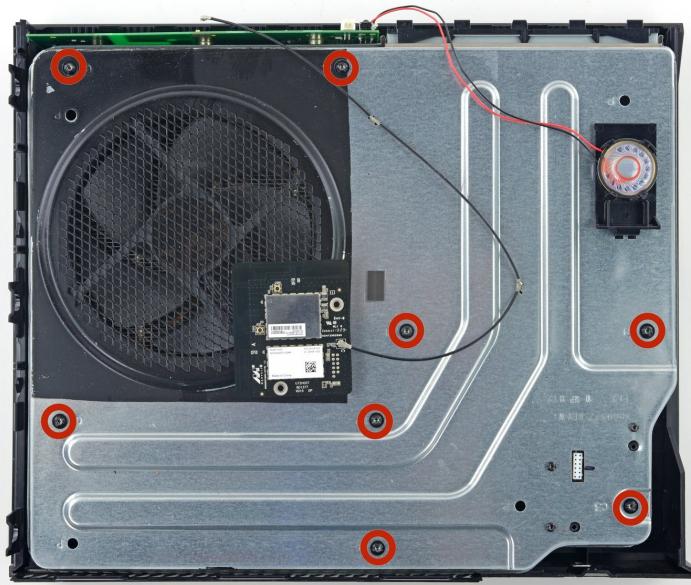
- Gently pull up on the speaker cable connector to disconnect it from the front panel board.
- ⚠ Be careful to pull up on the cable's connector and not the connector on the board. It's pretty flimsy and you might accidentally pull it off the board entirely.
- Use the flat end of a spudger to disconnect the antenna cable from the front panel board.

Step 2



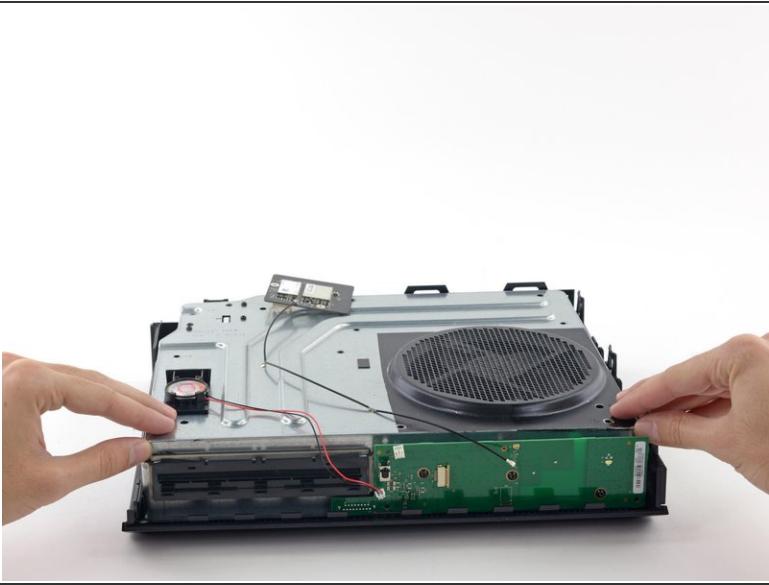
- Remove the two 9.5 mm T9 Torx screws from the Wi-Fi board.
- Lift the Wi-Fi board straight up from its socket in the upper metal case.
- Leaving the Wi-Fi board antenna cable in place, move the Wi-Fi board aside, exposing the screw labeled "C3" that was beneath it.

Step 3



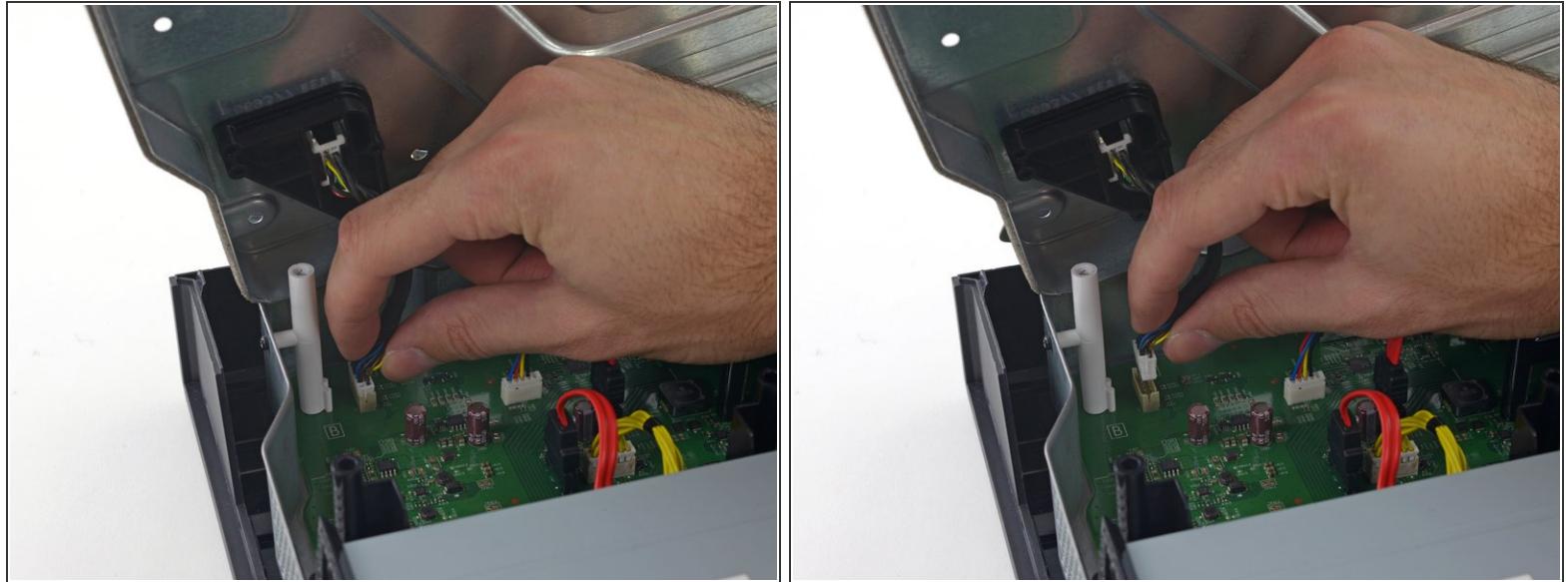
- Remove the eight 65 mm Torx T10 screws from the top of the upper metal case.

Step 4



- Lift—but do not remove—the upper metal case.
- (i)* The Wi-Fi board interconnect cable connects the upper metal case to the motherboard.

Step 5



- Disconnect the Wi-Fi board interconnect cable from the motherboard.
- ⓘ Remove the upper metal case.

To reassemble your device, follow these instructions in reverse order.