



# Xbox One Wireless Controller Model 1537

## Disassembly

This disassembly will help you remove the back and front cover of your Xbox cover.

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 **TOOLS:**

- [Spudger \(1\)](#)
- [T8 Torx Security Bit Screwdriver \(1\)](#)

## Step 1 — Xbox One Wireless Controller Model 1537 Disassembly



- Remove the battery cover and batteries.

## Step 2



- Remove the side handles by wedging a spudger in between the front and side panels.
- To pry the side panel off move the spudger back and forth do this along the entire seam to remove the side panel.

## Step 3



- Using a T8 security torxs screwdriver remove the five 10mm screws from the back of the controller.
- One of the screws is hidden behind the label you can either remove the label or poke a hole through it.

## Step 4



- After removing the screws the front panel should come off easily .

## Step 5



- Remove the back plate.

To reassemble your device, follow these instructions in reverse order.