



Yamaha YPG-225 Keys Replacement

Use this guide to replace a broken key with a new one.

Written By: Kevin Green



INTRODUCTION

Learn to remove and replace a broken key for your keyboard with this guide. The process is fairly simple and mostly requires the removal of screws.

TOOLS:

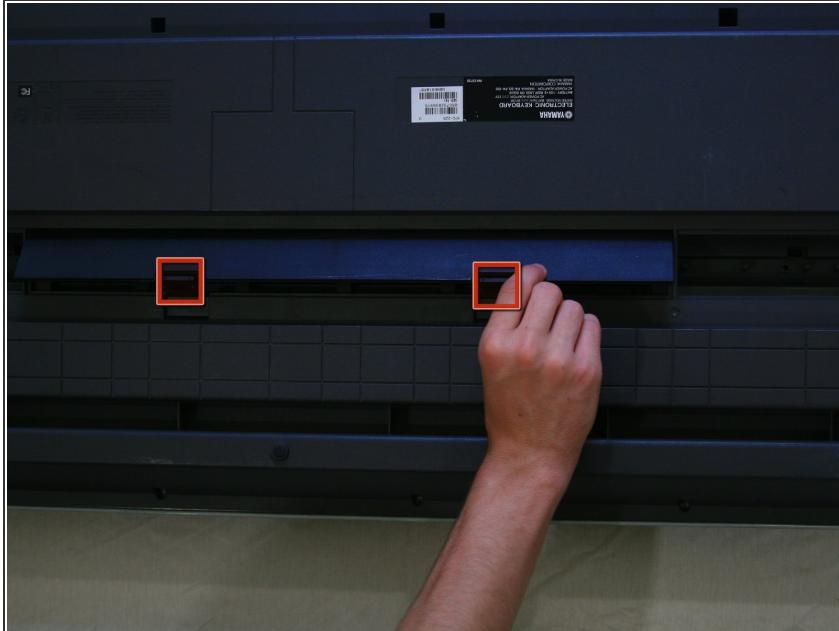
- **Phillips #2 Screwdriver** (1)
- **Magnetic Pickup Tool** (1)

Step 1 — Batteries



- Turn the keyboard over so that the keys are facing the ground.

Step 2



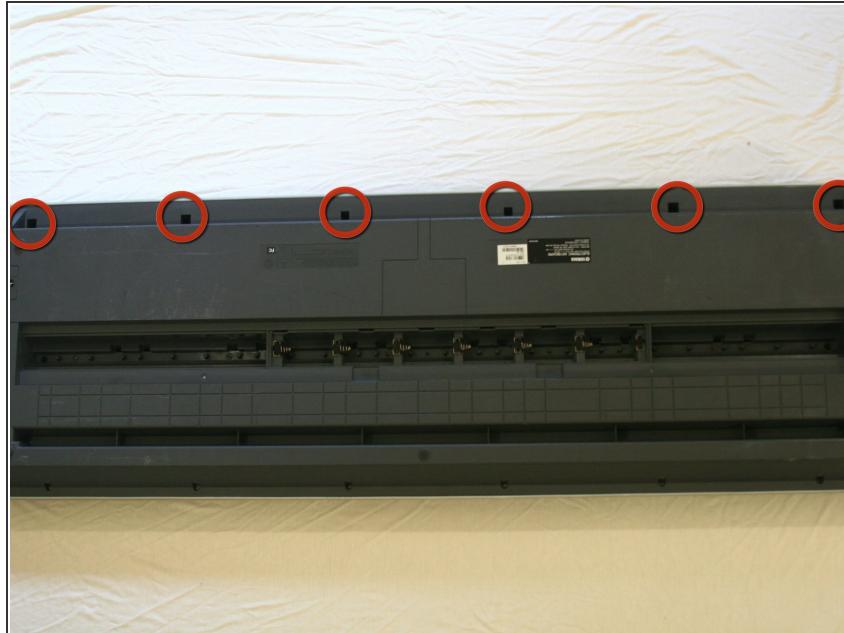
- Pop the tabs on the battery casing and remove it from the back plate.

Step 3



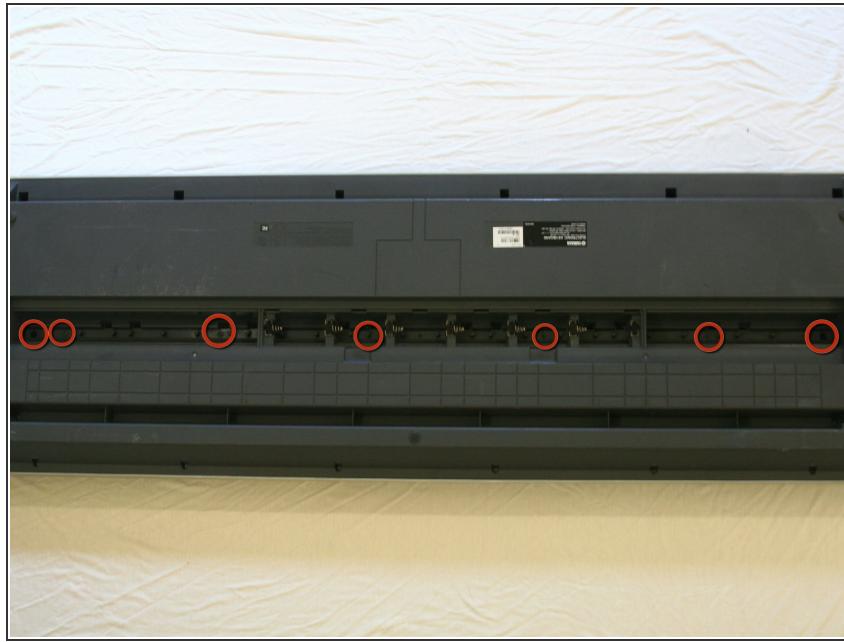
- Locate the six batteries and remove them from the battery cavity.

Step 4 — Faceplate



- Remove the six 10mm screws at the top of the backplate.

Step 5



- Remove the seven 12mm screws in the middle of the back plate.

Step 6



- Remove the eight 10mm screws from the side and the bottom of the back plate.

Step 7



⚠ As the face plate is no longer connected to the body of the keyboard, be careful to not drop the body when performing this step.

- Flip over the keyboard.

Step 8



- Lifting from the front and the back of the face plate equally, pull the face plate up and then back, away from the keyboard.

⚠ Be careful when removing the face plate. There are wires attached.

Step 9 — Keys



- Remove the 32mm screws that hold keys down.

(i) Depending on which block of keys you wish to remove, there may be four screws instead of three.

Step 10



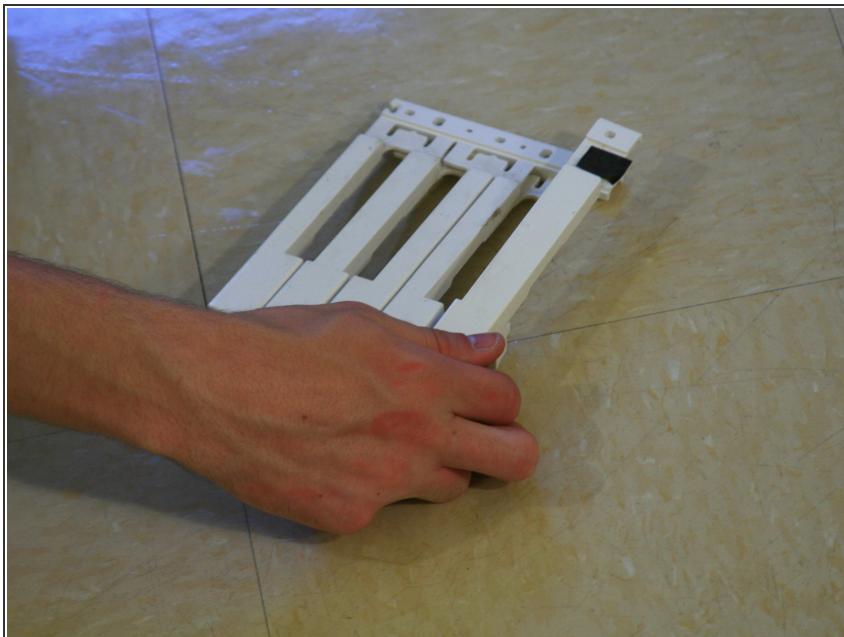
- Remove the block of keys that holds the key you wish to install.
- To do this, apply a small force away from the top of the keys and slightly toward the floor.
- If done correctly, the block of keys will come to a slight downward angle.

Step 11



- Press the tab on the back side of the block of keys out and detach the black keys.

Step 12



- Remove the individual white key(s) or the black key set(s) that require replacement.

To reassemble your device, follow these instructions in reverse order.