



iPhone XS Broken Screen Glass-Only Repair

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INTRODUCTION

This is an advanced, professional-level repair for replacing only the glass portion on a cracked screen, also known as display refurbishing.



TOOLS:

- [Refurbishing Kit](#) (1)
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Step 1 — Screen Testing



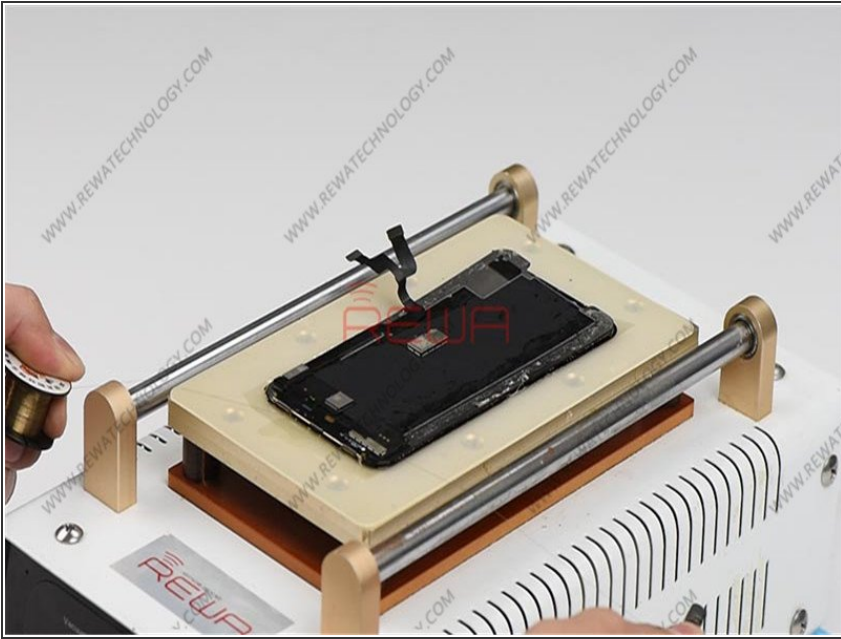
- Test the display, touch functionality and 3D Touch of the screen. All going well.

Step 2 — Bezel Removing



- Take apart the phone and remove the OLED Screen Assembly. Then put the OLED Screen Assembly on the Heating platform.
- Apply the specialized iPhone X/XS glue remover to the gap between the bezel and the OLED screen.
- Cut out the top bracket with the Cutting Nipper and remove the ear speaker cover. Continue to separate the bezel with Pry Piece and Glue Remover. Then separate the bezel from the OLED with the Cutting Nipper.

Step 3 — Glass Lens Separating



- First, let's stick adhesive tape on the broken glass lens. Then, place the OLED Screen Assembly on the Heat Platform.
- Remove residual glue on the ear speaker area with a blade.
- Separate the glass lens from OLED with Cutting Wire.

Step 4 — OCA Glue Removing



- OCA Glue removing can be finished with hand tearing.

Step 5 — Laminating



- The OCA should be laminated to the glass lens at first.
- Then laminate the OCA attached glass lens to the OLED Screen.
- ⓘ This step is quite complicated and please check out the video for detailed operation.

Step 6 — Bubble Removing



- Put the OLED Screen Assembly into Bubble Removing Machine for 10 minutes.

Step 7 — Bezel Attaching



- Prepare a new piece of iPhone XS bezel. Apply the 460 glue to the bezel. Apply pressure to fit the OLED Screen Assembly with the bezel.

Step 8 — Screen Testing



- Get the OLED Screen Assembly installed and test. Run function test - Display; Touch; 3D Touch. All going well.

Step 9 — Video Guide



- Follow instructions in the video and learn how to refurbish the cracked screen of iPhone XS/XS Max
- For more repair cases, please visit [REWA YouTube Channel](#).
- Credit: [REWA Technology](#)