



the Nokia 6230b Speaker Replacement

This guide will be used to help you replace the speaker in your Nokia 6230b.

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INTRODUCTION

The speaker is located inside the phone underneath the front cover. A T6 screwdriver is needed to access the speaker.

TOOLS:

- [T6 Torx Screwdriver](#) (1)

Step 1 — Back Cover



- Press down the button on the back panel.

Step 2



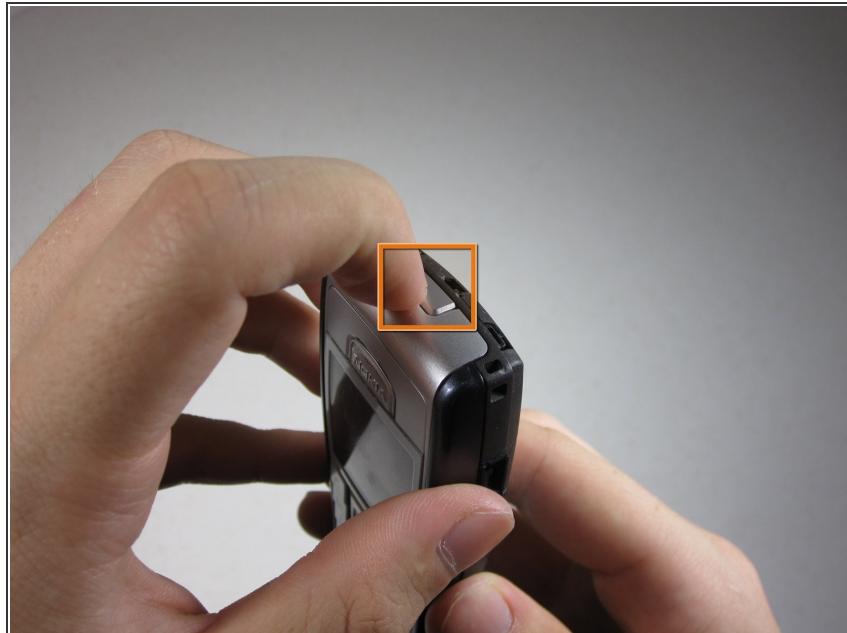
- Push the back cover upwards.

Step 3



- Remove the back cover from the phone.

Step 4 — Front Cover



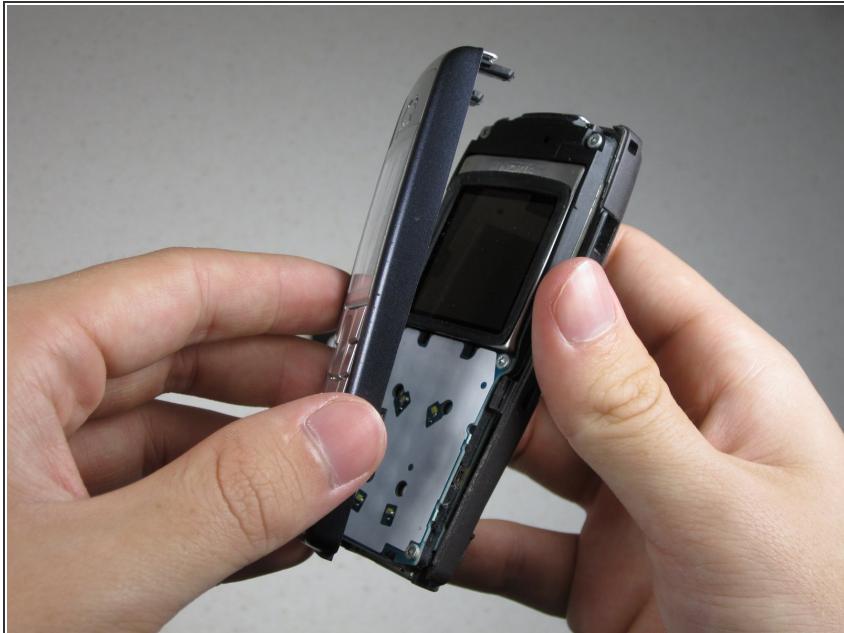
- Press the silver button on the top of the phone.

Step 5



- Slide your thumbnail down the case seam to separate the rest of the case.

Step 6



- Gently, remove the case.

⚠ Careful! Do not bend the plastic tabs.

Step 7 — Motherboard



- Using a T6 Torx Screwdriver, unscrew and remove the six screws shown in the picture.

Step 8



- Remove the panel that covers the motherboard.

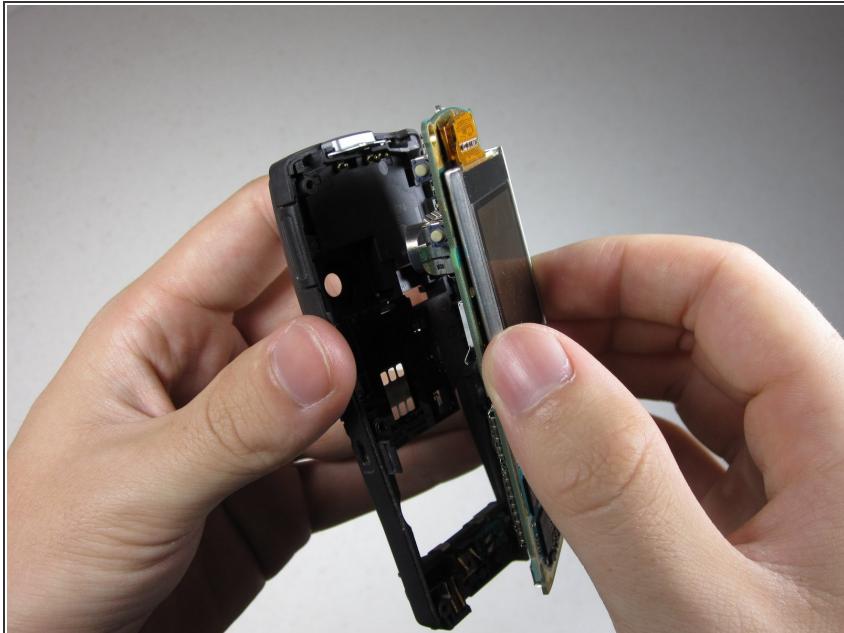
(i) If replacing the speaker, stop at this step and skip forward to the first step of the speaker guide.

Step 9



- Remove the LCD screen frame.

Step 10



- Remove the motherboard.

Step 11 — Speaker



- Locate the speaker on the back of the removed panel.

Step 12



- Use nails to gently lift the speaker up; speaker may be slightly glued to the panel.

Step 13



- When the speaker is loose, gently lift the speaker out of the panel.

To reassemble your device, follow these instructions in reverse order.